## Flow visualization of bubble behavior under two-phase natural circulation flow conditions using a high-speed digital camera

## W. F. LEMOS<sup>2</sup>, J. L. H. FACCINI<sup>1</sup>, J. SU<sup>2</sup> e-mail: <u>faccini@ien.gov.br</u>

## <sup>1</sup> SETER/ IEN, <sup>2</sup> PEN/COPPE/UFRJ

*Keywords*: natural circulation, two-phase flow, Taylor bubbles, flow visualization, image processing.

The present work aims at identifying flow patterns and measuring interfacial parameters in the two-phase Natural Circulation Circuit (CCN) installed at the Nuclear Engineering Institute/CNEN, by using a visualization technique. The CCN comprises heater, heat exchanger, expansion tank, the pressure relief valve and pipes to interconnect the components. A glass tube is installed at the midpoint of the riser connected to the heater outlet. The circuit is complemented by a control and a data acquisition system. The instrumentation is 12 thermocouples, composed by an eletromagnetic flowmeter, 2 rotameters and a high-speed digital camera. The analysis of the experiments could be divided into three stages, as shown in Fig.2. The first stage corresponds to the region of the graph with the evolution of temperature in hot and cold legs, occurring in a linear way, characterizing the single-phase flow. corresponds to The second stage the development of both the nucleate boiling and dispersed micro-bubbles, regime characterizing the single-phase to two-phase transition. The third stage of the two-phase flow starts as the slug and churn regimes appear

The bubbles in the finely dispersed flow were small spherical types whereas in the slug flow they were spherical cap types. The visualization system was able to determine the bubble size as well as the bubble velocity. Most bubbles were located in the region where the velocity was within an interval of 0.30 m/s to 1.60 m/s. Based on the results of the flow rate measurements and the frames recorded by the high-speed digital camera it was possible to achieve an explanation for the flow oscillations, according to the phenomenon called "natural circulation oscillation" in literature. The visualization system with a high-speed digital camera allowed characterizing the flow regimes. It was observed two regimes: finely dispersed bubble, slug flow and churn flow, Fig. 3.



Figure 1: Schematic of natural circulation circuit and visualization system.



Figure 2: (a) Temperature measurements between TC4 and TC8, (b) Natural circulation flow measurements.



Figure 3: Two-phase flow regimes in natural circulation.

The authors are grateful to CNPq, FAPERJ and FINEP for the financial support, and to the Lab Technicians Edson Gomes Lourenço, Jorge Alves Coutinho and Sérgio Carlos Freitas.

## Reference

[1] LEMOS, W. F.; FACCINI, J. L. H.; SU, J. Flow visualization of bubble behavior under two-phase natural circulation flow conditions using high speed digital camera. In: INTERNATIONAL NUCLEAR ATLANTIC CONFERENCE, 2013, Recife. **Proceedings**... Recife: ABEN, 2013.