

# Feasibility study for $^{99m}\text{Tc}$ production

P. A. R. Cinquini<sup>1</sup>, J. C. Suita<sup>2</sup>, C. M. Salgado<sup>2</sup>  
 E-mail: [pedro.cinquini@gmail.com](mailto:pedro.cinquini@gmail.com),  
[suita@icn.gov.br](mailto:suita@icn.gov.br), [otero@icn.gov.br](mailto:otero@icn.gov.br)

<sup>1</sup> IEN, <sup>2</sup>DIRA, IEN

**Keywords:** cyclotron, molybdenum, technetium.

This report presents an initial survey of data for a feasibility study on the production of the  $^{99m}\text{Tc}$  radioisotope on the Cyclotron model CV-28 installed at the IEN. Due to the global crisis in the supply of  $^{99m}\text{Tc}$  due to an unscheduled shutdown of a reactor by one of the major suppliers of this radioisotope, new alternatives have been sought for emergency production of  $^{99m}\text{Tc}$ . One proposal involves irradiating a molybdenum target with a proton beam. There are four main nuclear routes for the production of the  $^{99m}\text{Tc}$  metastable isotope through bombardment with protons, only direct production, where  $^{99m}\text{Tc}$  is the final product, which occurs through the  $^{100}\text{Mo}(p,2n)^{99m}\text{Tc}$  reaction. The other three are indirect production routes: i) through the  $^{100}\text{Mo}(p,pn)^{99}\text{Mo}$  reaction and the  $^{99}\text{Mo}$  decay by  $^{99m}\text{Tc}$  beta emission; ii) through the  $^{100}\text{Mo}(p,2p)^{99}\text{Nb}$  reaction and the decay from  $^{99}\text{Nb}$  to  $^{99}\text{Mo}$  and by beta emission to  $^{99m}\text{Tc}$ ; iii) through the  $^{98}\text{Mo}(p,\gamma)^{99m}\text{Tc}$  reaction. Natural molybdenum has an abundance of 9.63% for the  $^{100}\text{Mo}$  isotope (see Table 1).

Table 1 – Isotopic composition of natural abundance molybdenum

Isotope	Natural abundance
$^{92}\text{Mo}$	14.84%
$^{94}\text{Mo}$	9.25%
$^{95}\text{Mo}$	15.92%
$^{96}\text{Mo}$	16.68%
$^{97}\text{Mo}$	9.55%
$^{98}\text{Mo}$	24.13%
$^{100}\text{Mo}$	9.63%

At first, data were investigated regarding the cross section of the  $^{100}\text{Mo}(p,2n)^{99m}\text{Tc}$  excitation function with other functions. In Figure 1, the cross section values for various reaction energies  $^{100}\text{Mo}(p,2n)^{99m}\text{Tc}$  are compared with other cross section values of other technetium isotopes produced through the reaction (p,2n).

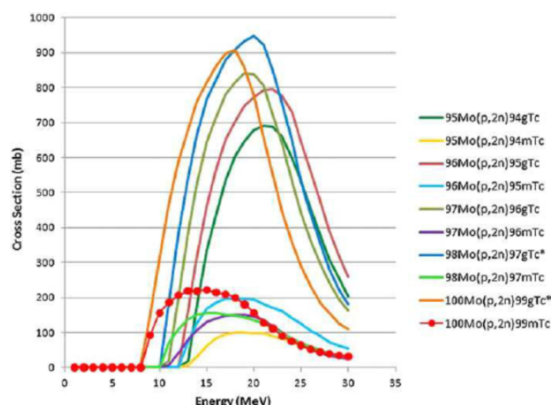


Figure 1. Comparison between the cross section reaction  $^{100}\text{Mo}(p,2n)^{99m}\text{Tc}$  with other technetium isotopes produced through the reaction (p,2n)[1]

The production of  $^{99m}\text{Tc}$  through the  $^{100}\text{Mo}(p,2n)^{99m}\text{Tc}$  reaction begins to occur with an energy of around 9 MeV, reaching its peak between 15 and 16 MeV. The production yield of  $^{99m}\text{Tc}$  also depends on the irradiation time. A major obstacle to the production of  $^{99m}\text{Tc}$  through bombardment of protons on a natural molybdenum target is the large cross section of other technetium isotopes, which are undesirable at first when compared to direct production:  $^{100}\text{Mo}(p,2n)^{99m}\text{Tc}$ . These isotopes, in addition to being undesirable, are chemically inseparable from  $^{99m}\text{Tc}$ , which impairs the final quality of the radioisotope. A solution found to minimize the production of undesirable isotopes is the irradiation of a molybdenum target enriched with the  $^{100}\text{Mo}$  isotope. For a next step, the project will now focus on assessing the availability and cost of molybdenum enriched with  $^{100}\text{Mo}$ . Samples of natural molybdenum will also be irradiated on CV-28 so that the production level of  $^{99m}\text{Tc}$  and other isotopes is measured. This measurement will enable an economic evaluation of the production of  $^{99m}\text{Tc}$  through the irradiation of natural molybdenum.

## References

[1] CELLER, A.; HOU, XINCHI; BENARD, FRANCOIS; RUTH, THOMAS. (2011). Theoretical modeling of yields for proton-induced reactions on natural and enriched molybdenum targets. *Physics in medicine and biology*. 56. 5469-84. 10.1088/0031-9155/56/17/002.